

Work Order ID 102632

102632

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Tuesday, June 04, 2013 1:30:00 PM

Item ID: D135-751-011

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Skidtube Installation

Stop ***NS2***

Start Date: 6/4/2013 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 6/5/2013 Req'd Qty: 1.00 ***1***

Customer: CU-DAR001

Reference: RMA RA111540 - **RETURN-SCRAP**

Approvals: Process Plan: **MF** Date: **6-6-13**

Tooling:

Date:

Run Start ***NR1***

QC: Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D3507	Rev C
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100		0.00							
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100

QC

Memo

0.00

Quality Control

INSPECT RA D135-751-011 B #51777
TUBE IS SCRAP
GIVE TO ENGINEERING FOR EVALUATION

81316664

110

QC21- Final Inspection - Work Order Release 0.00

110

QC

Memo

0.00

Quality Control

① 81316664

13/6/11

MF

13-6-10

Picklist Print

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Work Order ID: 102632
 Parent Item: D135-751-011
 Parent Item Name: Skidtube Installation

Start Date: 6/4/2013 Required Date: 6/5/2013
 Start Qty: 1.00 Required Qty: 1.00

Comments: IPP Rev:A06-06-21New Issue JLM
 IPP Rev:B 06-12-18 As per Rev B JLM
 IPP Rev:C 07-12-11 ECN 1036 as per revB DD
 IPP Rev D 08.11.04 Added DT9431 to sequence 5 EC vcerified DD
 IPP Rev E 10.02.22 per pAR 09-043 EC verified by: DD IPP Rev:F 10.06.09 remove
 seq110 DD verf:EC IPP Rev G 10.09.17 added D3507-1-bent EC verified
 by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D135-751-011 Skidtube Installation		Manufactured	No				Each	3.0000		1			

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
FG	2	
86226	1	
87911	1	
FG081	1	
90381	1	

1 x 51777
 ME
 13-6-4

RA 111540 D135-751-011 **B51777 & B54169**

Received at Dart May 29th, 2013
Inspected at Dart June 4th, 2013

CUSTOMER: AIR METHODS
CUSTOMER CONTACT: ANDY TEMPLETON
SHIPPED FROM: STANFORD CA, USA

Instructions for RA 111540 D135-751-011 B51777 & B54169

- Both tubes have had excess wear
- Both have flown
- Both are scrap
- Both to be given to engineering for evaluation

Time Estimate = ??? for engineering evaluation

Departments Required: Engineering

Pictures Attached = NO

QTY INSPECTED = x2 D135-751-011 B51777 & B54169

**THIS INSTRUCTION SHEET MUST
BE ATTACHED TO THE
RESTOCKING WORK ORDER AT
ALL TIMES!!!!**